

Classification	
EN ISO	14343-A-S 19 9 Nb
AWS	A5.9: ER 347

Chemical analysis (Typical values in %)

C	Mn	Si	P	S	Cr	Ni
0.04	1.6	0.4	≤ 0.02	≤ 0.02	20	10

Packaging data

Packaging Type	B450
Diam(mm) / weight(kg)	25
2.4	●
3.2	●
4.0	●