

**Classification**

EN ISO	14171-A-SZ
AWS	A5.23: EG

**Chemical analysis (Typical values in %)**

C	Mn	Si	P	S	Mo	Ti	B
0.09	1.2	0.3	≤ 0.015	≤ 0.015	0.5	0.16	0.013

**Packaging data**

Packaging Type Diam(mm) / weight(kg)	B450	SPID		
	25	1000	1500	2000
3.2	●	●	●	●
4.0	●	●	●	●
4.8		●	●	●