



DET NORSKE VERITAS

TYPE APPROVAL CERTIFICATE

CERTIFICATE NO. **W-22803**

This is to certify that the
Wire/Flux combination

with trade name
OE-S2/OP 139

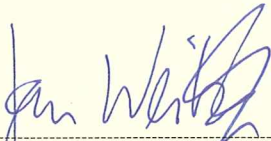
Manufacturer
Oerlikon Schweisstechnik GmbH
Eisenberg, Germany

is found to comply with
Det Norske Veritas' Rules for Classification PT.2

with this approval

Grade	IV Y40M(H5) (III Y40T(H5))
Current	AC/DC(+)
Positions	Flat.
Remarks	T:t<=20mm


Høvik, 2010-09-10
for Det Norske Veritas AS

for 
Astrid Holmsen Kjesbu
Head of Section



DNV local office:
Essen

This Certificate is valid until
2014-06-30


Piotr Urban
Surveyor

This Certificate is subject to terms and conditions overleaf. Any significant change in production or chemical composition may render this Certificate invalid.