

MEGATRAC 6 & SUBARC 3C *twin wire*

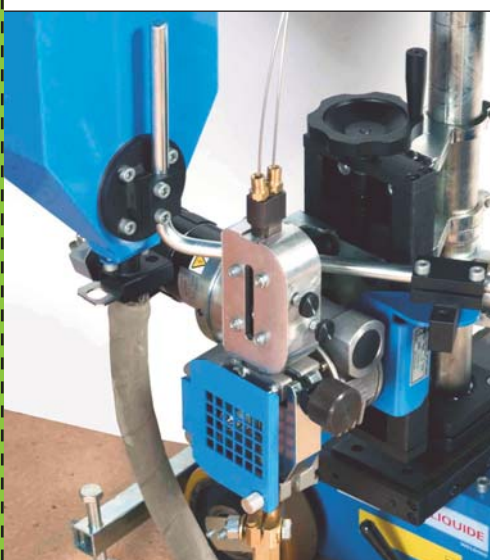


Equipments
for
automatical
welding
applications

TECHNICAL CHARACTERISTICS

- 1** Modular S.A. carriage which can be adapted to numerous applications, with two wires.
- 2** Flat and angle assembly of plates in all grades and thicknesses.
- 3** Speed from 10 to 200 cm/min.
- 4** Dimensions: 1 000 x 900 x 650 mm.
- 5** Welding equipped carriage: 100 kg (without consumables nor recycling unit).
- 6** Wheels diameter: 150 mm.

Reference: W 000 315 719



References list for a global installation

Reference	POWER SUPPLY
W 000 315 019	STARMATIC 1003 DC
W 000 315 070	SUBARC adapter Box
Reference	TRACTOR SUPPORT
W 000 139 700	Kit 2 supports carriage
W 000 139 703	Protection sheath
W 000 140 712	MECACYCLE C set
Reference	GMR DX7
W 000 315 685	Kit connection entry sheath
W 000 271 667	Set 3 gripped twin wire rollers for 1.2 to 2.4 mm
Reference	IN WIRE FEED
W 000 315 839	2 x 1.2 mm wire nozzles
W 000 315 840	2 x 1.6 mm wire nozzles
W 000 315 860	2 x 2.0 mm wire nozzles
W 000 315 857	2 x 2.4 mm wire nozzles
Reference	CONNECTIONS CABLES
W 000 010 105	Cable 4C x 25 mm ² (10 u.)
W 000 010 095	Univ. connector Ø 10 - 16-25 mm ² (4 u.)
W 000 260 268	Aux. cable 1 x 95 mm ² (96 u.)
W 000 010 640	Univ. connector Ø 18 - 50-100mm ² (12 u.)

MEGATRAC 6 - SUBARC 3C DX7 - Options

Reference	RECYCLING SYSTEM
W 000 315 097	Recycling unit equipment
W 000 315 879	Angle flux picker
Reference	GUIDE SYSTEM
W 000 139 918	Laser spot guide system
W 000 315 883	Laser spot guide system extension
Reference	ON TRACTOR
S91053475	4 motor. wheels option

To change from twin option to monofil

Reference	DESCRIPTION
W 000 139 926	Wire Inlet guide
W 000 153 742	Robot sheath
W 000 234 767	Subarc wire straightener
W 000 315 686	Set 2 smooth roll. for = 1.6 - 2.4
W 000 315 687	Set 2 smooth roll. for = 3.2 - 5.0
W 000 234 779	Wire lead - in with shoe
W 000 271 664	50 mm long straight ext.
W 000 315 851	Ø 3.2 mm A.S nozzle.
W 000 315 852	Ø 4.0 mm A.S nozzle.
W 000 271 668	Current supply
W 000 234 773	Plate outlet wire guide
W 000 139 805	Insul. ring Ø 19 ; 28 mm wide